



M6-8FES / M6-10FES

Installation Instructions

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1. Unpack the enclosure and determine where it will be mounted. Consider access to the opposite side of the mounting surface to secure the mounting bolts and for visual confirmation you are not drilling through any wires, hoses or even the hull of the vessel. In addition, consider the structural integrity of the mounting surface itself and that installation does not interfere with water drainage, hatch lids, or any moving parts on the vessel.
2. Using a Phillips-head screwdriver, remove the 3 Stainless-Steel screws that mount the woofer to the enclosure and remove the woofer.
3. Mark the enclosure for the location of the mounting holes. There should be at least 2 mounting bolts used to secure the enclosure (3 or more mounting bolts are recommended for extra strength and stability). On the inside of the enclosure, ensure there is ample room around the mounting points for the mounting hardware (not included).

The M6-8FES and M6-10FES are designed to be a universal-application Subwoofer Systems. The exact mounting procedure employed will vary based on the requirements of the installation. The steps outlined in these instructions take most considerations into account and should be read thoroughly prior to beginning your installation.

4. In addition to the mounting holes, one additional hole must be marked for the entry of the speaker wire into the enclosure. For this hole, consider the most clean and protected wire run (this may mean the top or back of the enclosure).
5. Drill a pilot hole into the enclosure at each of the marks made in **Step 3**. Enlarge each pilot hole to the appropriate diameter, as dictated by the mounting hardware and speaker cable used.
6. Once all of the holes are drilled through the enclosure, hold it in the exact mounting location determined in **Step 1**. Using the holes drilled in **Step 5** as a guide, mark the mounting surface so that corresponding enclosure mounting holes can be drilled.

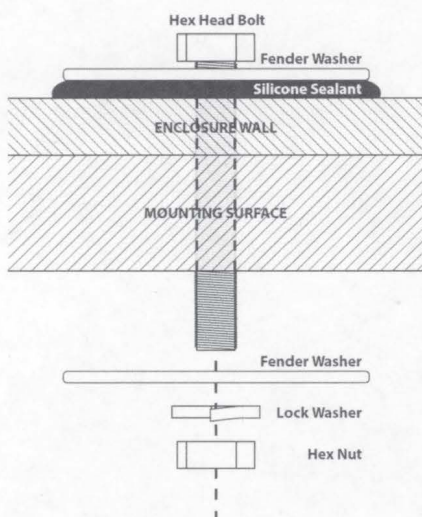


7. At each mark made in **Step 6**, drill pilot holes and then appropriately-sized mounting holes into the mounting surface.
8. Run the wire into the enclosure leaving 18" within the enclosure so that the woofer can be easily wired and mounted. Fill the hole through which the wire is run with silicone caulk to both seal the enclosure and protect the wire from abrasion.
9. Securely mount the enclosure using the mounting hardware and seal the enclosure at the mounting holes with a silicone caulk.

10. Make the terminal connections to the woofer observing the correct polarity and set the woofer in the enclosure's woofer mounting hole. Orient the woofer's logo so it is appropriate for the installation and so that each of the woofer's mounting holes line up with the pre-drilled holes in the enclosure. Re-mount the woofer using the 3 Stainless-Steel screws removed in **Step 2** and the 3 additional Stainless-Steel screws included with the enclosure.

11. You have completed the installation. Enjoy your new Enclosed Marine Subwoofer System.

Recommended Hardware/Mounting (Stainless-Steel)



For questions concerning installation of this product, visit jlaudio.com/support



LIMITED WARRANTY

STEALTHBOX® & ENCLOSED SPEAKER SYSTEMS (USA)

JL AUDIO warrants the enclosure and the speaker to be free of defects in materials and workmanship for a period of **two (2) years** from the original date of purchase.

This warranty is not transferable and applies only to the original purchaser from an authorized JL AUDIO dealer. Should service be necessary under this warranty for any reason due to manufacturing defect or malfunction, JL AUDIO will (at its discretion), repair or replace the defective product with new or remanufactured product at no charge. Damage caused by the following is not covered under warranty: accident, misuse, abuse, product modification or neglect, failure to follow installation instructions, unauthorized repair attempts, misrepresentations by the seller. This warranty does not cover incidental or consequential damages and does not cover the cost of removing or reinstalling the unit(s). Cosmetic damage due to accident or normal wear and tear is not covered under warranty.

Any applicable implied warranties are limited in duration to the period of the express warranty as provided herein beginning with the date of the original purchase at retail, and no warranties, whether express or implied, shall apply to this product thereafter. Some states do not allow limitations on implied warranties, therefore these exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

If you need service on your JL AUDIO product:

All warranty returns should be sent to JL AUDIO freight prepaid through an authorized JL AUDIO dealer and must be accompanied by proof of purchase (a copy of the original sales receipt.) Direct returns from consumers or non-authorized dealers will be refused unless specifically authorized by JL AUDIO with a valid return authorization number. Warranty expiration on products returned without proof of purchase will be determined from the manufacturing date code. Coverage may be invalidated as this date is previous to purchase date. **Return only defective components.** If the speaker fails in your Stealthbox® or Enclosure, return only the speaker component, not the entire enclosure. Non-defective items received will be returned freight-collect. Customer is responsible for shipping charges and insurance in sending the product to JL AUDIO. Freight damage on returns is not covered under warranty.

For Service Information in the U.S.A. please call:

JL Audio Customer Service: (954) 443-1100

9:00 AM – 5:30 PM (Eastern Time Zone)

JL Audio, Inc

10369 North Commerce Pkwy.

Miramar, FL 33025

(do not send product for repair to this address)

International Warranties:

Products purchased outside the United States of America are covered only by that country's distributor and not by JL Audio, Inc.