

Stealthbox®

INSTALLATION GUIDE for the **SB-F-SUPRCC/13TW5v2** SKU# 94414-94417 2004-2016 Ford SuperDuty Crew Cab



Thank you for choosing a JL Audio Stealthbox® for your automotive sound system. With proper installation, your new vehicle-specific enclosed subwoofer system will deliver years of listening pleasure.

We strongly recommend that you have your new Stealthbox® installed by your authorized JL Audio dealer. The installation professionals employed by your dealer have the necessary tools and experience to disassemble and reassemble your vehicle properly. Also, keep in mind that your warranty coverage extends to 2 years if your system is installed or approved by your authorized JL Audio dealer. If you prefer to perform your own installation, please read this installation guide completely before beginning the process.

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! IMPORTANT

If you choose to perform the installation yourself, it is absolutely vital that the Stealthbox® be properly mounted to the vehicle according to these instructions. Failure to mount the enclosure properly presents two problems:

- 1) The sub-bass performance will suffer due to the movement of the enclosure caused by the force exerted by the woofer(s).
- 2) A loose enclosure presents a serious safety hazard in the event of a collision or sudden deceleration.

INSTALLATION DIFFICULTY:

1 OUT
OF
5

**ESTIMATED TIME:
1 HOUR**



STEP 1

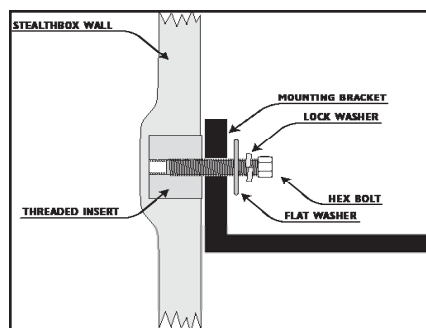
Remove any contents in the backseat area and flip the seat up.

Remove the 6 Torx® T40 bolts that hold in the floor tray as indicated by the circles on the picture to the left. This tray will not be used, remove it from the truck and, store it for re-installation if the truck needs to return to OEM configuration. set aside 4 of the T40 Torx® bolts, they will be used to install the Stealthbox®.



STEP 2

There are four brackets that need to be installed on the enclosure, two on each end. The short end of the bracket attaches to the enclosure using the supplied hardware (see DETAIL below). Do not tighten hardware down at this point, just get it in place.



DETAIL

**STEP 3**

Set the enclosure in place with the terminal cup towards the center of the truck. Now is an excellent time to test the Stealthbox® for proper operation. After performance has been ensured, align the holes in the brackets with the threaded inserts that originally mounted the Floor tray that was removed in **STEP 1**.

**STEP 4**

4 of the T40 Torx® bolts that were removed in **STEP 1** will be used to secure the Stealthbox® to the truck. Get all 4 bolts started before tightening any hardware. Tighten the 4 bolts that secure the mounting brackets to the Stealthbox® first.

**STEP 5**

Tighten the T40 Torx® bolts that secure the mounting brackets to the truck.

**STEP 6**

Step back and admire your work, flip the rear seat back down,

CONGRATULATIONS!

You have completed the installation for this model!

Enjoy your new Stealthbox®!

Please refer to the Power Recommendation section for an amplifier recommendation and basic set-up help.

INCLUDED HARDWARE

- 4) 1/4"-20 x 1" Hex Head Bolt
- 4) 1/4" Flat Washer
- 4) 1/4" Split Lock Washer
- 4) Mounting Bracket

SPECIFICATIONS

Enclosure Type: Acoustic Suspension (sealed)

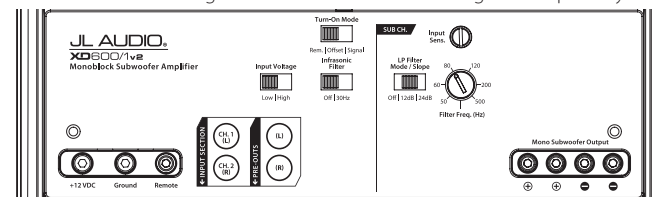
Driver Type: 13TW5v2-2

Nominal Impedance: 2 Ohms

Continuous Power Handling: 600 Watts

POWER RECOMMENDATION

JL Audio recommends using a high quality amplifiers such as the JL Audio XD600/1v2. The diagram below shows the recommended crossover settings for the XD600/1v2 when being used to power your Stealthbox®.



The JL Audio XD600/1v2 is a very versatile audio component. Please consult the owner's manual for even more detailed information about installing and tuning this amplifier.

MID/HIGH FREQUENCY DRIVER FITMENT

A variety of JL Audio coaxial and component systems will fit in the factory speaker locations of your vehicle.

Front Speaker Size / Location: 5"x 7" / 6"x 8"- Front Doors

Fits JL Audio Models: TR570-CXi, C2-570x, C3-570, C5-570x, & C5-570

Rear Speaker Size / Location: 5"x 7" / 6"x 8"- Rear Door

Fits JL Audio Models: TR570-CXi, C2-570x, C3-570, C5-570x, & C5-570



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