



Stealthbox®

INSTALLATION GUIDE
for the

SB-H-PIO1K/10TW3

SKU# 94630

2015 & Up Honda Pioneer 1000

Enclosure Type: Sealed

Driver Type: 10TW3-D4

Nominal Impedance: 2 ohms

Continuous Power Handling: 400 watts (RMS method)

SB-H-PIO1K/10TW3 INSTR_SKU# 011462

! IMPORTANT

If you choose to perform the installation yourself, it is absolutely vital that the Stealthbox® be properly mounted to the vehicle according to these instructions. Failure to mount the enclosure properly presents two problems:

- 1) The sub-bass performance will suffer due to the movement of the enclosure caused by the force exerted by the woofer(s).
- 2) A loose enclosure presents a serious safety hazard in the event of a collision or sudden deceleration.

INSTALLATION
DIFFICULTY:

2 OUT OF 5

ESTIMATED TIME:
1-2 HOURS



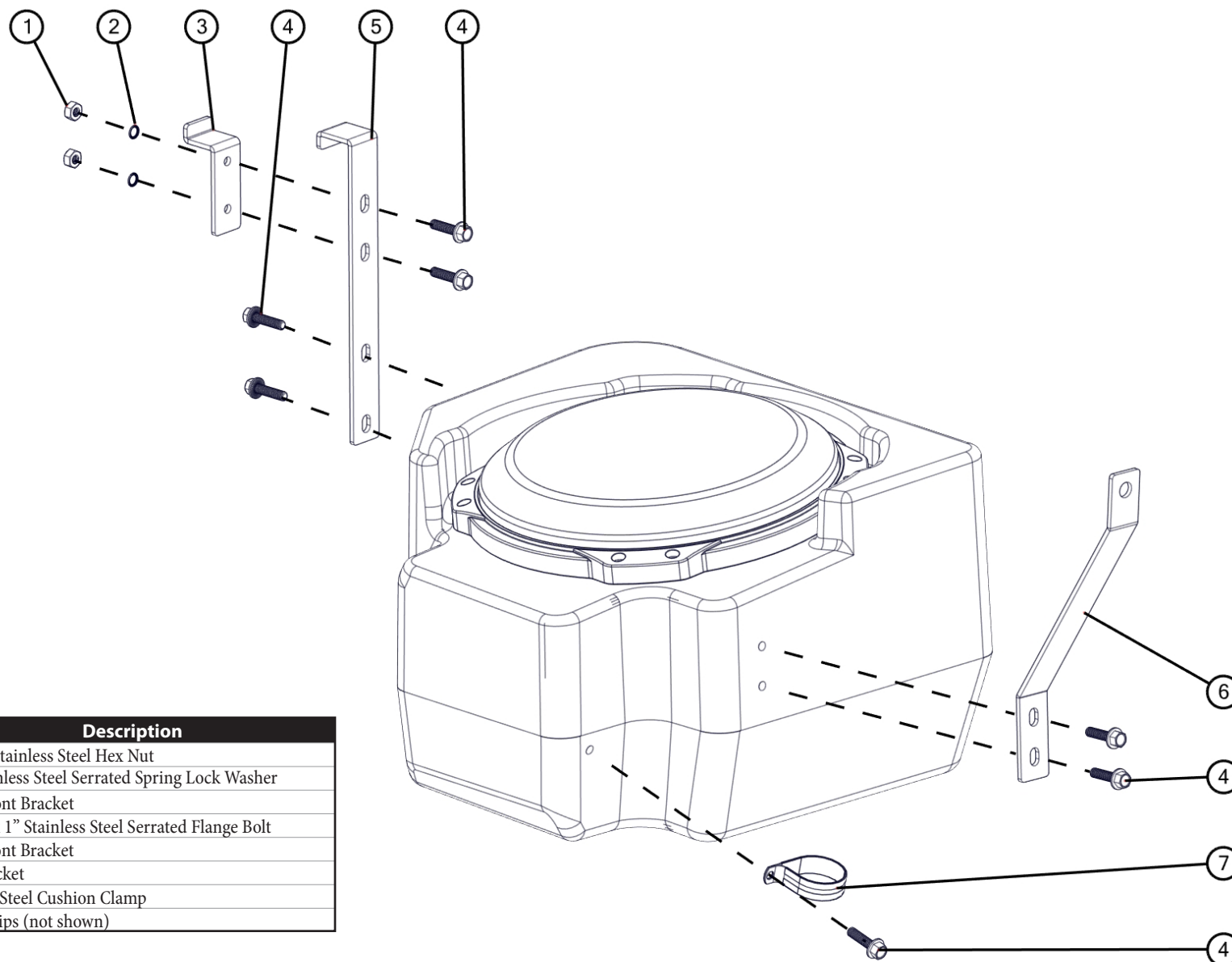
*Thank you for choosing a JL Audio Stealthbox® for your automotive sound system.
With proper installation, your new vehicle-specific enclosed subwoofer system
will deliver years of listening pleasure.*

*We strongly recommend that you have your new Stealthbox® installed by your
authorized JL Audio dealer. The installation professionals employed by your
dealer have the necessary tools and experience to disassemble and reassemble
your vehicle properly. If you prefer to perform your own installation, please read
this installation guide completely before beginning the process.*

Continued on Next Page

INCLUDED HARDWARE

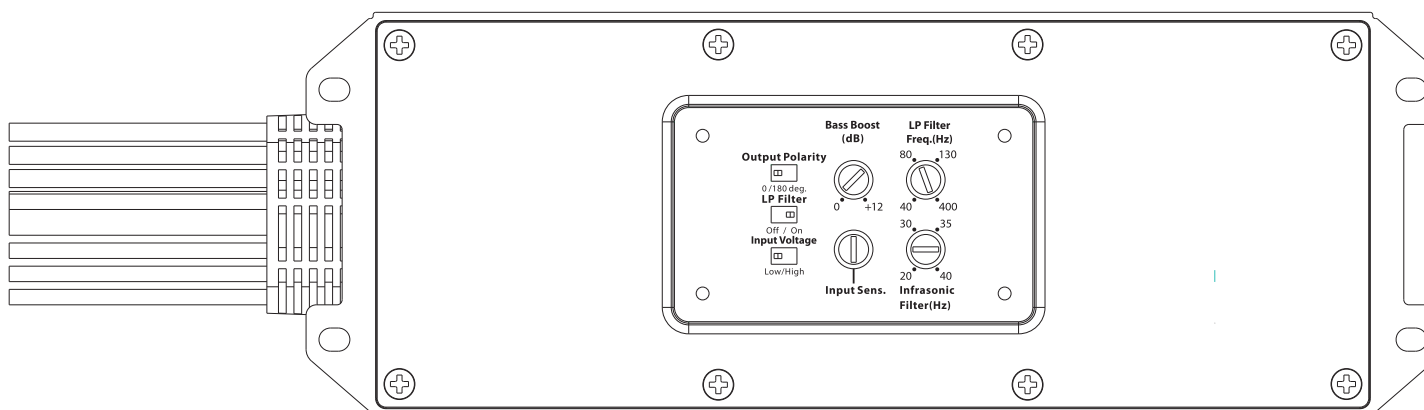
BOM ID	Qty	SKU	Description
1	2	153740	1/4 - 20 Stainless Steel Hex Nut
2	2	153739	1/4" Stainless Steel Serrated Spring Lock Washer
3	1	153762	Small Front Bracket
4	7	153729	1/4 - 20 x 1" Stainless Steel Serrated Flange Bolt
5	1	153761	Large Front Bracket
6	1	153763	Rear Bracket
7	1	153764	Stainless Steel Cushion Clamp
-	1	150249	Foam Strips (not shown)



Note: For optimum performance, JL Audio recommends applying the included Foam Strips (or sound damping material) to surrounding plastic panels to reduce unwanted vibrations.

POWER RECOMMENDATION

JL Audio recommends high quality amplifiers such as the JL Audio MX300/1. The diagram below shows the recommended crossover settings for the MX300/1. For a detailed description of the amplifier settings, consult the owner's manual for the amplifier. If another amplifier is being used, please reference this illustration and use similar settings on that amplifier.



CONNECTIONS

Using quality power, signal, and speaker wire is essential in ensuring the performance of your Stealthbox®. JL Audio recommends using a 4 AWG power kit such as the XD-PCS4-1B for your Stealthbox® amplifier. Other kits are available should you be using more than one amplifier. Signal wire such as the JL Audio Premium Audio Interconnect Cables should be used to provide signal for both channels of the amplifier. JL Audio recommends using 12AWG speaker wire for subwoofers such as our XC-BCS12-25.



STEP 1

Empty the vehicle.



STEP 2

Lift up on the seat bottom, and remove it from the vehicle.



STEP 3

Remove the two outer screws from the top of the side panel.



STEP 4

Remove the two outer screws from the bottom of the side panel.



STEP 5

Remove the bolt from the bottom of the side panel.



STEP 6

Remove the rear screw from the rear of the side panel.



STEP 7

Remove the upper clip from the rear of the side panel.



STEP 8

Remove the lower clip from the bottom of the side panel.



STEP 9

Remove the rear clip from the rear of the side panel.



STEP 10

Remove the upper clip from the top of the side panel.



STEP 11

Remove the inner clip from the top of the side panel.



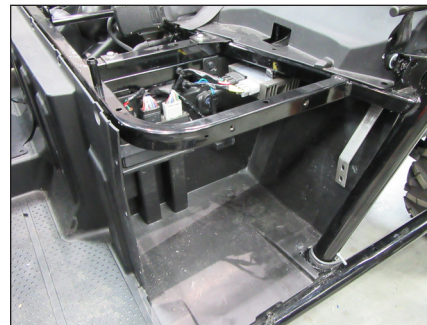
STEP 12

Remove the outer clip from the top of the side panel.



STEP 13

Remove the three front clips from the front of the side panel.



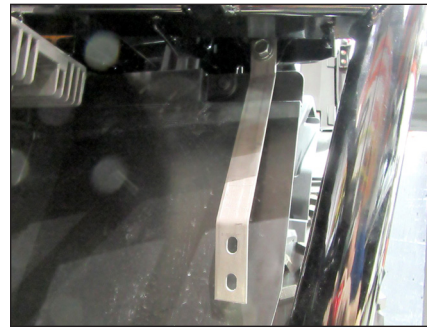
STEP 14

Remove the side panel from the vehicle.



STEP 15

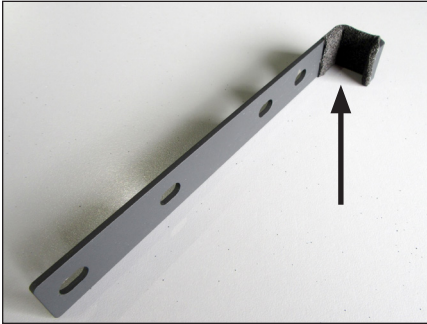
Remove the lower seat belt bolt and nut.



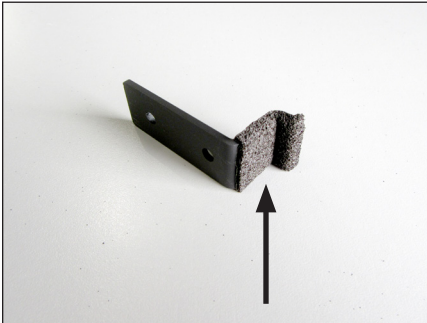
STEP 16

From the inside, pass the seat belt bolt through the upper hole in the Rear Bracket, back into the factory hole, and thread the nut back on from the back.

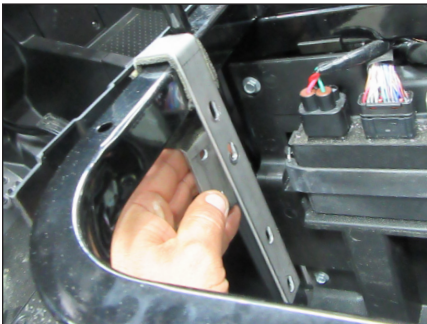
Position the Rear Bracket as shown, and hand tighten the seat belt bolt and nut.

**STEP 17**

Attach a portion of one of the Foam Strips around the top of the Large Front Bracket as shown.

**STEP 18**

Attach a portion of one of the Foam Strips around the top of the Small Front Bracket as shown.

**STEP 19**

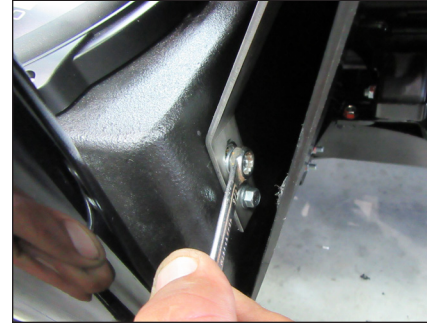
Align the Small Front Bracket and Large Front Bracket around the top of the frame as shown.

**STEP 20**

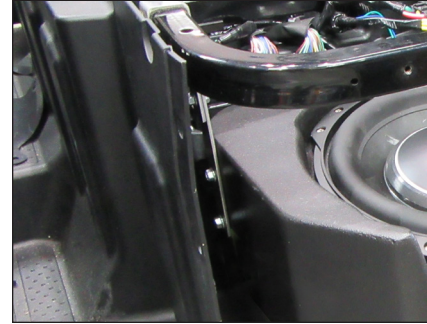
Slide a 1/4 - 20 x 1" Stainless Steel Serrated Flange Bolt through each of the upper holes in the Large Front Bracket, then through the holes in the Small Front Bracket. Slide a 1/4" Stainless Steel Serrated Spring Lock Washer and a 1/4 - 20 Stainless Steel Hex Nut over each of the 1/4 - 20 x 1" Stainless Steel Serrated Flange Bolts, and hand tighten.

**STEP 21**

Connect speaker cable to the barrier strip on the Stealthbox®, and slide the enclosure into position as shown. Route the cable as necessary.

**STEP 22**

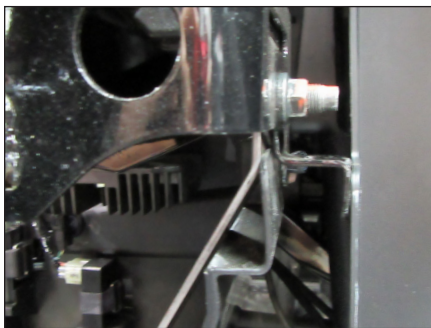
Align the lower holes in the Rear Bracket to the threaded inserts in the back of the Stealthbox®. Thread a 1/4 - 20 x 1" Stainless Steel Serrated Flange Bolt through each of the holes in the Rear Bracket, into the threaded inserts on the enclosure, and hand tighten.

**STEP 23**

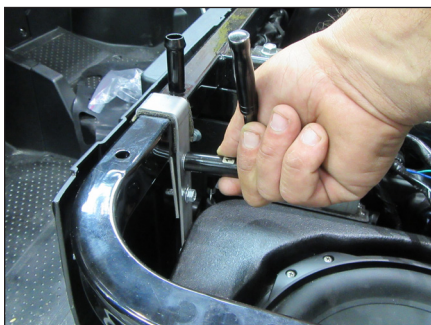
Align the lower holes in the Large Front Bracket to the threaded inserts in the front of the Stealthbox®. Thread a 1/4 - 20 x 1" Stainless Steel Serrated Flange Bolt through each of the holes in the Large Front Bracket, into the threaded inserts on the enclosure, and hand tighten.

**STEP 24**

Slide a Stainless Steel Cushion Clamp around the base of the roll bar, and align the hole in the clamp with the threaded insert on the rear of the Stealthbox®. Thread a 1/4 - 20 x 1" Stainless Steel Serrated Flange Bolt through the hole in the Stainless Steel Cushion Clamp, into the threaded insert in the enclosure, and fully tighten.

**STEP 25**

Fully tighten the seat belt bolt and nut reinstalled in **Step 16**.

**STEP 26**

Fully tighten the hardware on the Large Front Bracket and Small Front Bracket installed in **Step 20**.

Fully tighten the hardware on the Rear Bracket installed in **Step 22**.

Fully tighten the hardware on the Large Front Bracket installed in **Step 23**.

**STEP 27**

Reinstall the side panel, bolt, screws, and clips.

**STEP 28**

Reinstall the seat bottom.

Note: For optimum performance, we recommend applying the included Foam Strips (or sound damping material) to surrounding plastic panels to reduce unwanted vibrations.

CONGRATULATIONS!

You have completed the installation for this model! Enjoy your new Stealthbox®!

**MID/HIGH FREQUENCY DRIVER FITMENT**

VeX™ Enclosed Speaker Systems are ideal for powersports and off-road vehicle applications. Each weatherproof pod can be mounted to a roll cage precisely aimed for optimum sound. Mounting fixtures are available to fit a variety of roll cage diameters.



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