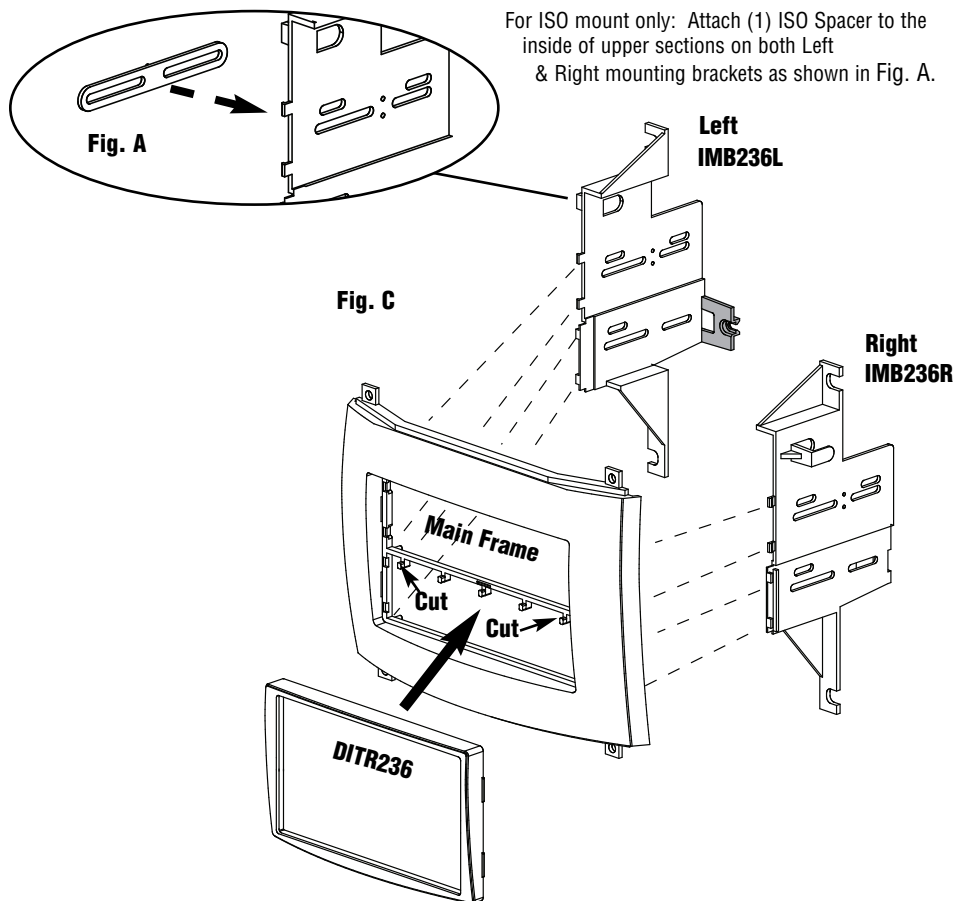## KIT ASSEMBLY INSTRUCTIONS

Double DIN Mount Applications

1. Remove the shaded tab from the bottom of each left & right mounting bracket (see Fig. C illustration below).
2. Attach the left and right side brackets to the main frame. See figure C below.
3. For double DIN radio applications cut and remove center rib from main frame and file edges smooth.
4. Follow steps 4-6 from single ISO instructions on page 3.
5. Attach a rear support bracket to the rear of the radio components and adjust as needed to allow rear support bracket to rest in the sub-dash.

NOTE: #1 - ISO trim ring (DITR236) must be used in place of after-market radio's trim rings. For ISO mount applications, mount after-market radio components to side brackets using screws provided with radio when possible or hardware included with kit optional.

For ISO mount only: Attach (1) ISO Spacer to the inside of upper sections on both Left & Right mounting brackets as shown in Fig. A.

Fig. A

Fig. C

Left IMB236L

Right IMB236R

Main Frame

Cut

Cut

DITR236

WWW.AIUS.NET
2500 East Francis Street Ontario, CA 91761, U.S.A.
USA Sales (800) 336-6500
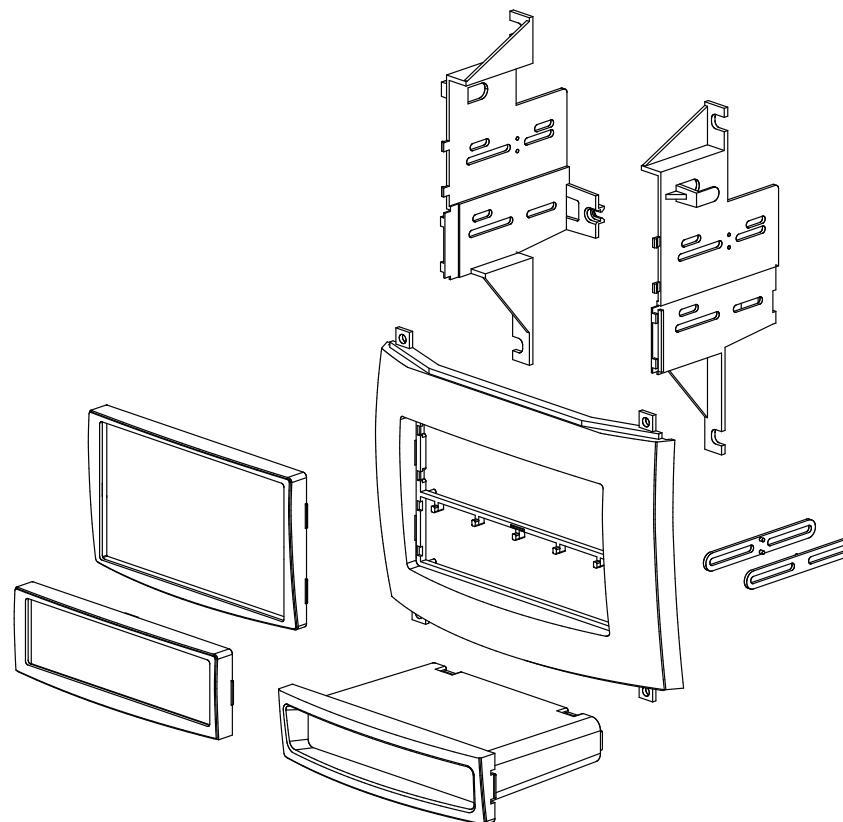Canada Sales (888) 922-3006

CUSTOMER HELP LINE
8am-4:30 P.S.T. Monday-Friday Except Holidays
USA 800-323-4329 • Canada 800-245-8777　iGMK236

American International
Car Stereo Installation Kits & Accessories

GMK236 Mounting Kit

MADE IN USA

VEHICLE APPLICATIONS

Cadillac
2003-07 CTS
2004-06 SRX

©2015 AMERICAN INTERNATIONAL INDUSTRIES, INC.　　TECH Ver. 1/15 PRINT Ver. 1/15
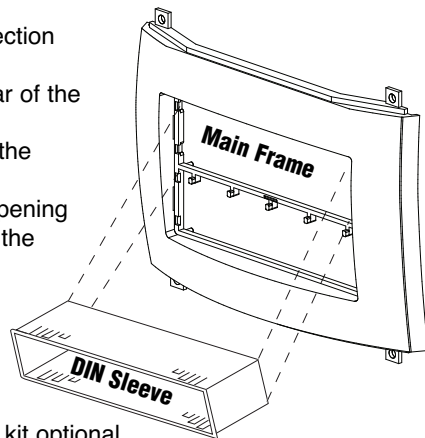
DASH DISASSEMBLY AND RADIO REMOVAL INSTRUCTIONS

1. Set the parking brake.
2. Using a panel removal tool, carefully pry the Vent assembly above the radio outward. It is not necessary to disconnect the assembly or remove vent assembly from the car.
3. Open the Ashtray and remove the liner exposing the (1) 9/32 screw located at the rear of the ashtray assembly.
4. Turn the key to the on position, depress the brake pedal and then move the shift lever all the way back.
5. Using a panel removal tool, carefully pry the entire Climate Control / Ashtray assembly forward and lay out of the way.
6. Put the gear shift lever back in the park position and turn the key off.
7. Remove the (4) 10mm bolts securing the radio to the sub-dash, pull radio assembly forward, disconnect all attached harnesses and antenna leads and remove radio assembly.

KIT ASSEMBLY INSTRUCTIONS

Single DIN Mount Applications

1. Attach the left and right side brackets to the main bracket. See Figure B opposite page.
2. Insert pocket (part # POC236) into lower section of the main frame.
3. Attach left and right side brackets to the rear of the pocket using screws supplied.
4. Insert DIN sleeve from your new radio into the upper section of the installation kit.
5. Depress the tabs from inside the sleeves opening upward, outward, and downward to secure the sleeve to the installation kit.
6. Install radio into sleeve and lock into place.
7. Attach a rear support bracket to the rear of the new radio and adjust as necessary to attach to the rear support stud located on the back of the pocket using the small phillips screw supplied with kit optional.

NOTE: ISO trim ring (ITR236) may be used in place of after-market radio's removable trim ring.

Main Frame / DIN Sleeve

KIT ASSEMBLY INSTRUCTIONS

Single ISO Mount Applications

1. Attach the left and right side brackets to the main bracket. See Figure B.
2. Insert pocket (part # POC236) into lower section of the main frame.
3. Attach left and right side brackets to the rear of the pocket using screws supplied.
4. Attach (1) ISO Spacer to the inside of upper section on both Left & Right mounting brackets as shown in Fig. A.
5. Insert ISO mountable radio between ISO mount brackets and loosely attach to sides of radio using screws provided with radio when possible or hardware included with kit.
6. Slide radio component forward or backward for desired look and tighten screws.
7. Attach a rear support bracket to the rear of the new radio a.d adjust as necessary to attach to the rear support stud located on the back of the pocket using the small phillips screw supplied with kit optional.

NOTE: #1 - ISO trim ring (ITR236) may be used in place of after-market radio's removable trim ring.

For ISO mount only: Attach (1) ISO Spacer to the inside of upper section on both Left & Right mounting brackets as shown in Fig. A.

Fig. A

Fig. B

Left IMB236L

Right IMB236R

ITR236 (Top)

Main Frame

POC236