

# 230-FFT13-SWE12

2015-2020 Ford F150 (Gen 13) Alpha12 Switcher Box Mounting Kit

#### SSV WORKS, 201 N. Rice Ave Unit A, Oxnard, CA 93030

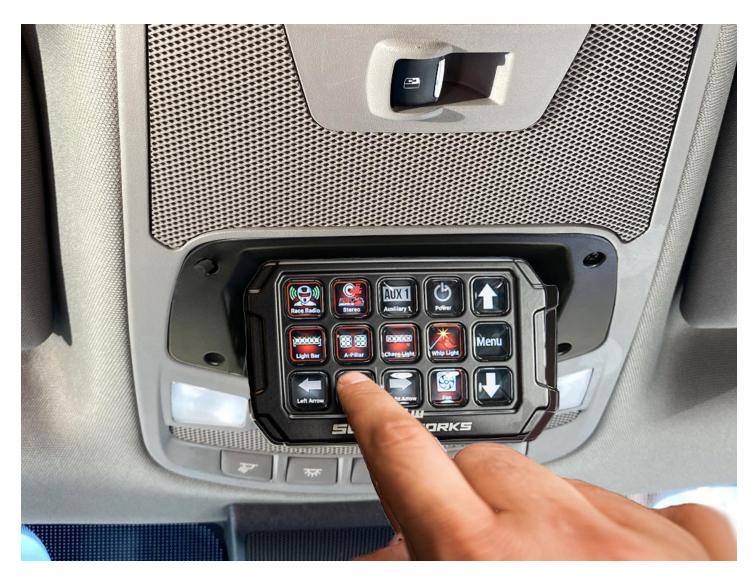
www.SSVworks.com | Phone: 818-991-1778 | Fax: 866-293-6751

#### **WARRANTY INFORMATION:**

ALL SWITCH Works Electronics are covered by a limited 1 year warranty against defects in material or workmanship. Contact SSV Works for further warranty information.



Please read and understand these instructions completely before installation to avoid possible injury, or damage to the accessory or vehicle.



### **PARTS CONTENTS**





Ford F150 Overhead Fascia [B-D3174]



Ford F150 Overhead Mounting Bracket [B-D3173]



Ford F150 ALPHA12
Brain Mount Bracket [B-MB3192]



Ford F150 ALPHA12 Fender Bracket [B-MB3191]



M5x10 Pan Head Screw (x4) [B-S1158]



M6-1x12mm Hex Head Screw (x2) [B-S2870]



#7-19x.75" Phillips Screw (x4) [B-S1656]



4-40x.375 Thread Cutting Screw (x4) [B-S3262]



#10x.63" Phillips Sheet Metal Screw (x2) [B-S1464]



SW-E12, 4-Pin Extension Cable, 6 ft. [B-H3197]



#### WARRANTY INFORMATION:

All SSV Works Non-Electronic Parts are covered by a limited lifetime warranty against defects in material or workmanship. All SSV Works Electronics are covered by a limited 1 year warranty against defects in material or workmanship. All SSV Works Speakers are covered by a limited lifetime warranty against defects in material or workmanship. Labor for replacement of defective components is not covered. Contact SSV Works for further warranty information.



Please read and understand these instructions completely before installation to avoid possible injury, or damage to the accessory or vehicle.

### **TOOLS NEEDED FOR INSTALLATION**

- Phillips Screw Driver - Pry Tool

## PANELS AND DASH DISASSEMBLY



A. Remove the overhead console by using a plastic pry tool carefully working all around the console.



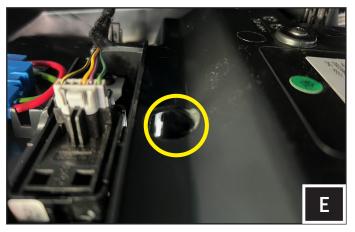
B. Note that there are 6 clips that secure the overhead console to the headliner.



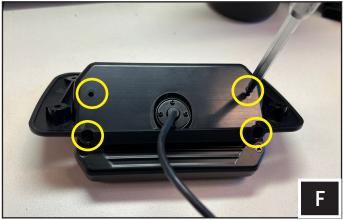
C. Unplug the connector(s) to complete the removal of the console.



D. Carefully remove the sunglass holder.



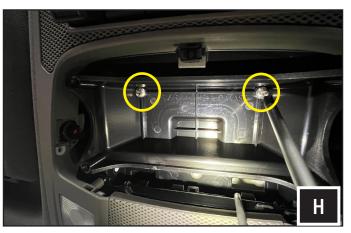
E. Remove the sunglass holder. Drill a 5/8" hole on towards the front of the sunglass holder cavity (front is the windshield side).



F. Attach the ALPHA12 controller to the F150 overhead Fascia using the supplied thread cutting screws (B-S3262).



G. the provided 4-40x.375 thread cutting screws (B-S3262). Route the controller cable through the hole and run it along the headliner towards the A pillar.



H. Mount the overhead mounting bracket (B-D3173) to the overhead console using the provided #10x.63 Phillips screws (B-S1464).



I. Mount the ALPHA12 overhead fascia with the controller to the overhead bracket using the #7-19x.75" screws [x4] (B-S1656) .



I. Re-install the overhead console to the headliner.

## **SWITCH Works Brain Module Installation**

## **TOOLS NEEDED FOR INSTALLATION**

- Phillips Screw Driver - 8, 10 & 13mm Wrench



A. The SWITCH Works brain module is mounted in this area of the engine bay above the fusebox.



C. Mount the fender bracket (B-MB3191) to the fender wall (above the fusebox) using the factory bolts.



E. Connect the accessories to be used to the High and Low current harnesses and plug the harnesses to the brain module. NOTE that the 15 button controller MUST be plugged in to the module before connecting the power and ground cables to the battery. Snap on the terminal cover to the module's + terminal.



B. Mount the SWITCH Works brain module to the B-MB3192 bracket using the supplied M5x10mm screw (x4).



D. Attach the module bracket to the fender bracket using the supplied M6-1x12mm hex head bolts (B-S2870).



F. Refer to the SW-E12 instructions manual for a detailed installation and programming procedure of the SWITCH Works ALPHA12 system.

