



INSTALLATION INSTRUCTIONS FOR PART 99-8158G

APPLICATIONS

Lexus ES300 2002-2003

Lexus ES330 2004-2006

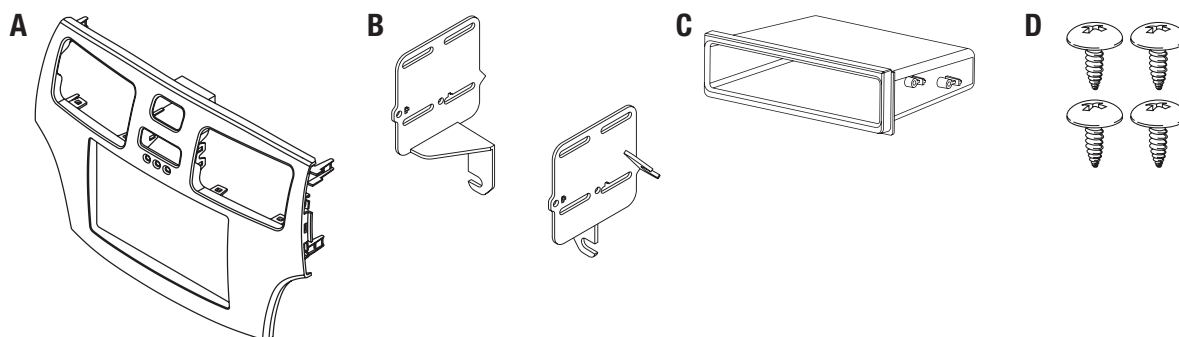
99-8158G

KIT FEATURES

- DDIN Head unit provisions
- ISO DIN Head unit provision with pocket
- *Painted Grey to match factory finish*

KIT COMPONENTS

- A) Radio Housing Trim Panel • B) Radio ISO Brackets • C) Pocket • D) (4) #8 x 3/8" Truss Head Phillips screws



WIRING & ANTENNA CONNECTIONS (Sold Separately)

Wiring Harness:

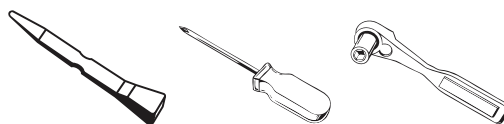
- TYTO-01-Toyota amp interface 2001-up

Antenna Adapter:

- Not required

TOOLS REQUIRED

Panel Removal Tool • Phillips Screwdriver • Socket Wrench



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Caution

Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

****NOTE: Refer also to the instructions included with the aftermarket radio.***



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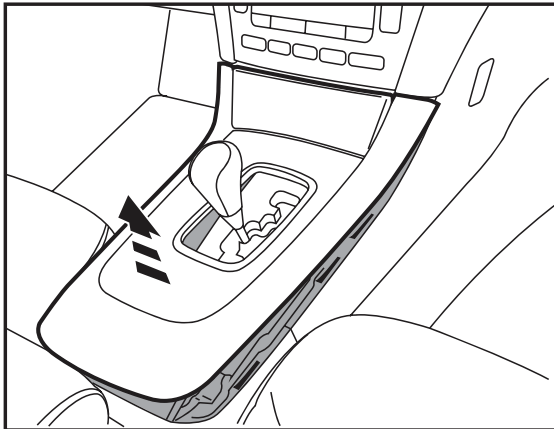


**Metra recommends MECP
certified technicians**

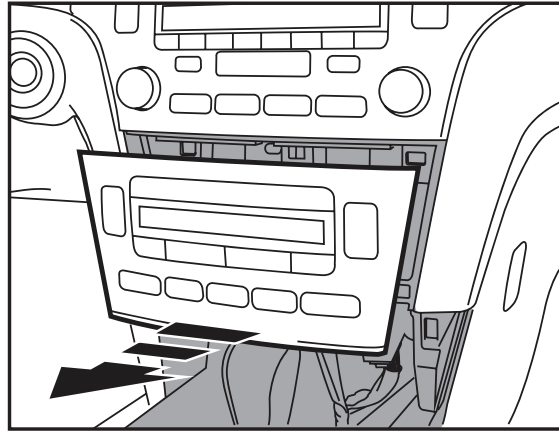
Dash Disassembly

1. Unclip and remove shifter trim panel. (Figure A)
2. Unclip and remove climate control panel. (Figure B)
3. Remove (4) 10mm screws holding the radio chassis. Remove radio/trim panel (Figure C)
4. Remove (2) chrome trim pieces and (4) clips from radio panel and place aside for kit assembly. (Figure D)

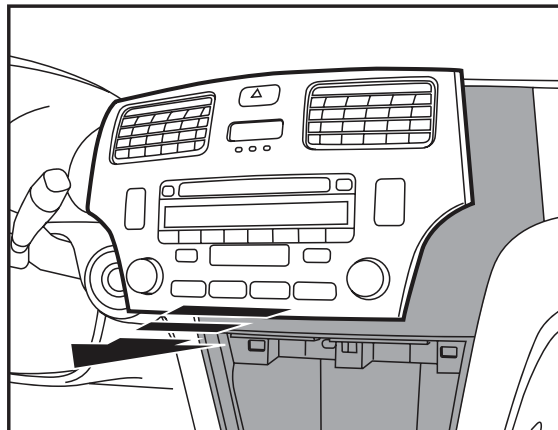
Continue to kit assembly



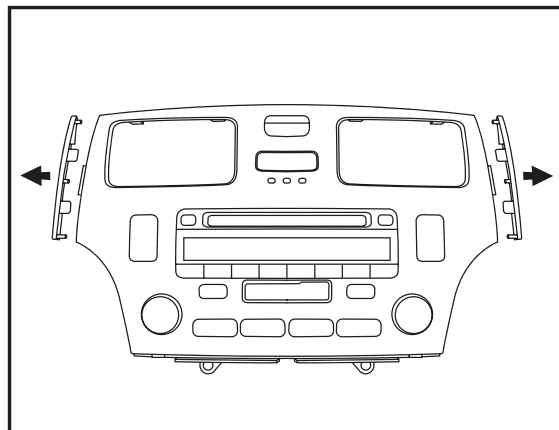
(Figure A)



(Figure B)



(Figure C)



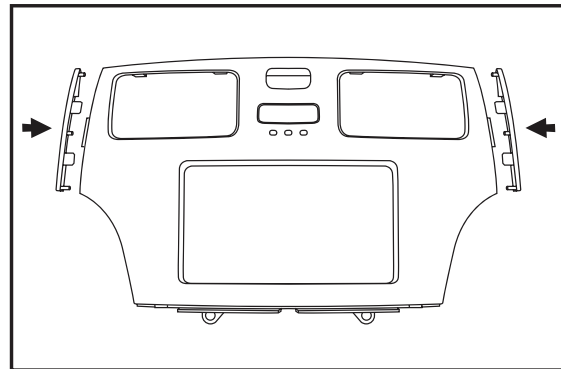
(Figure D)



Kit Assembly 99-8158G

Radio Trim Panel Assembly

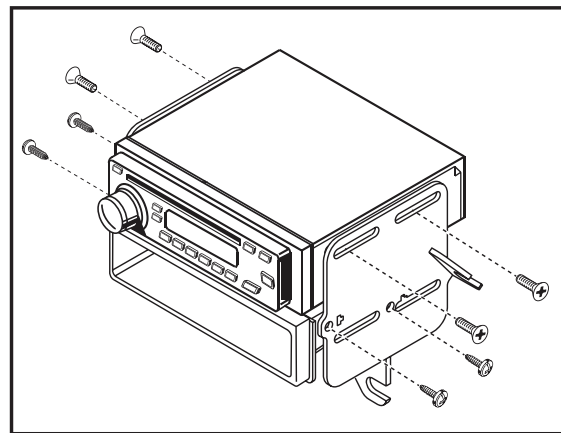
1. Attach (2) chrome trim pieces and (4) clips removed in dash disassembly to kit panel. (Figure A)



(Figure A)

ISO DIN head unit provisions

1. Mount the radio to the brackets with screws included with unit. (Figure A)
2. Mount the radio brackets to the pocket with the screws supplied. (Figure A)
3. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
4. Mount assembly into the sub dash.
5. Reassemble dash in reverse order of disassembly using 99-8158G trim panel instead of factory panel.



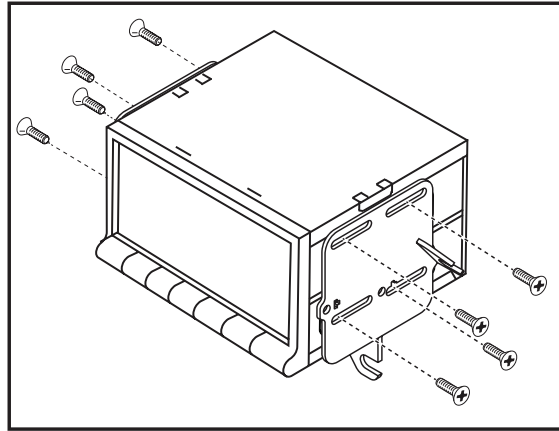
(Figure A)



Kit Assembly 99-8158G

Double DIN head unit provisions

1. Mount the radio to the DDIN brackets with screws included with unit. (Figure A)
2. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
3. Mount assembly into the sub dash.
4. Reassemble dash in reverse order of disassembly using 99-8158G trim panel instead of factory panel.



(Figure A)



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