



INSTALLATION INSTRUCTIONS FOR PART 99-8161S

APPLICATIONS

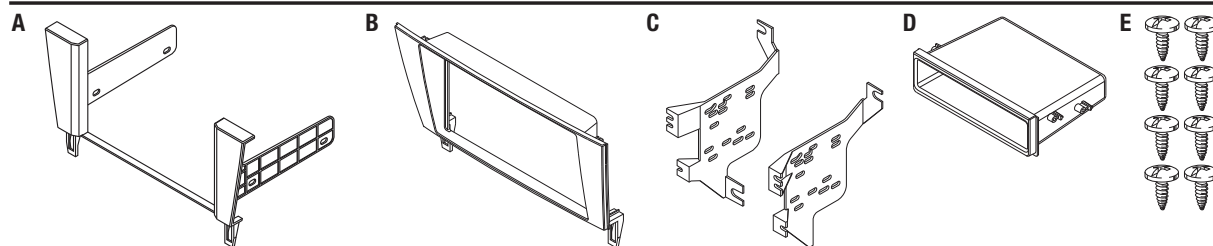
Lexus SC430 2002-2010 99-8161S

KIT FEATURES

- ISO DIN radio provision with pocket (*without factory door*)
- DDIN radio provision (*without factory door*)
- DDIN radio provision (*with factory door*)
- **Painted silver**

KIT COMPONENTS

- A) Radio trim panel for use with factory door • B) Radio trim panel for use without factory door • C) Brackets
- D) Pocket • E) (8) #8 x 3/8" Phillips pan-head screws



WIRING & ANTENNA CONNECTIONS (sold separately)

- Wiring Harness: • TYTO-01 Toyota Amplified Interface
- Antenna Adapter: • Not required



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TOOLS REQUIRED

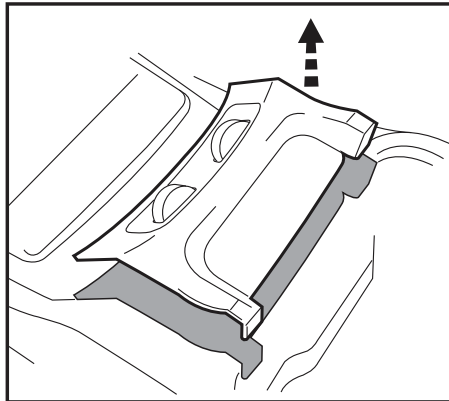
- Panel removal tool • Phillips screwdriver
- Socket wrench

CAUTION: Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

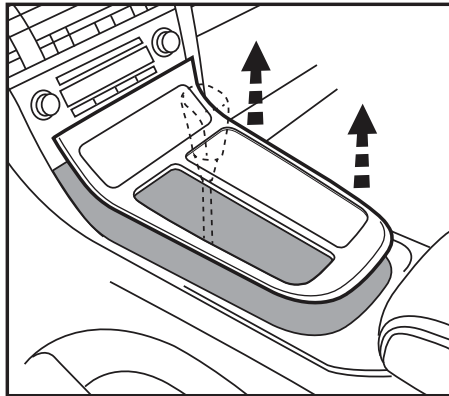
NOTE: Refer to the instructions included with the aftermarket radio.

Dash Disassembly

1. Open the center console lid and then unclip and remove the heated seat switch panel in front of the center console. (Figure A)
2. Unclip and remove the shifter trim panel including the ash tray. (Figure B)



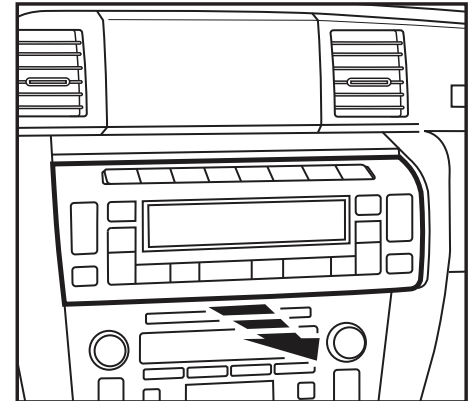
(Figure A)



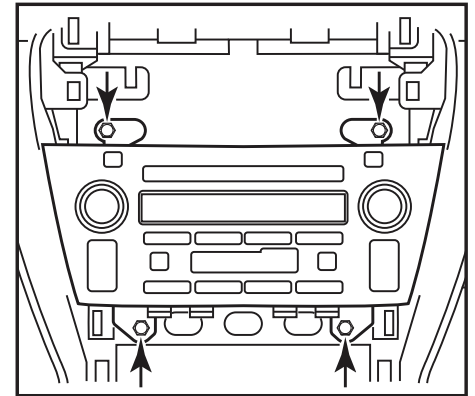
(Figure B)

3. Unclip and remove the climate controls. (Figure C)
4. Remove (4) 10 mm bolts securing the radio. (Figure D)

Continue to kit assembly



(Figure C)



(Figure D)

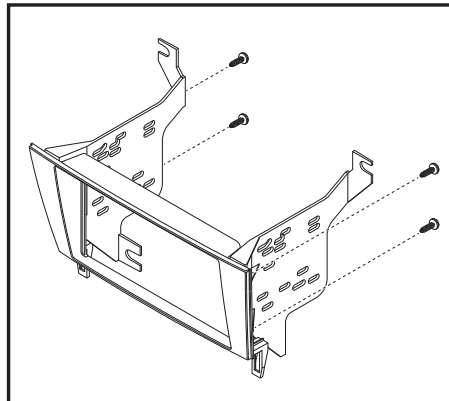


99-81615

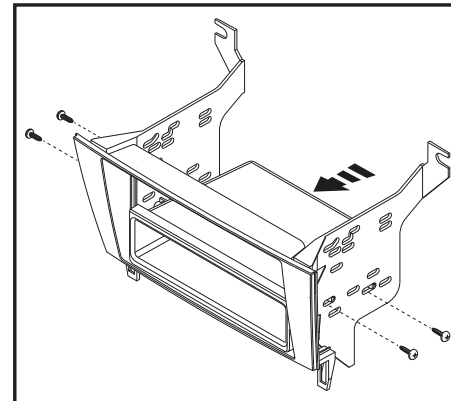
Kit Assembly *(without factory door)*

ISO DIN radio provision with pocket

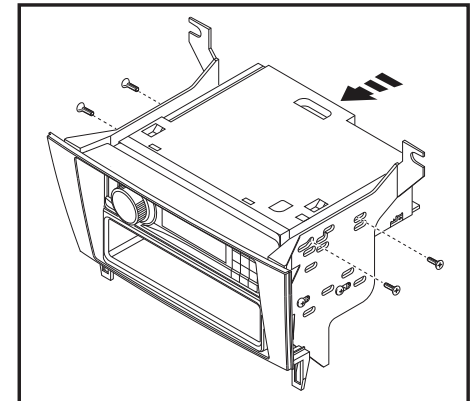
1. Attach the brackets to the radio trim panel (without factory door) using the (4) #8 x 3/8" Phillips screws. (Figure A)
2. Mount the pocket to the bracket/panel assembly with the (4) #8 x 3/8" Phillips screws supplied. (Figure B)
3. Slide the radio into the assembly and secure with screws supplied with the radio. (Figure C)
4. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
5. Mount the new radio assembly into the dash and reassemble the dash in reverse order of disassembly.



(Figure A)



(Figure B)



(Figure C)

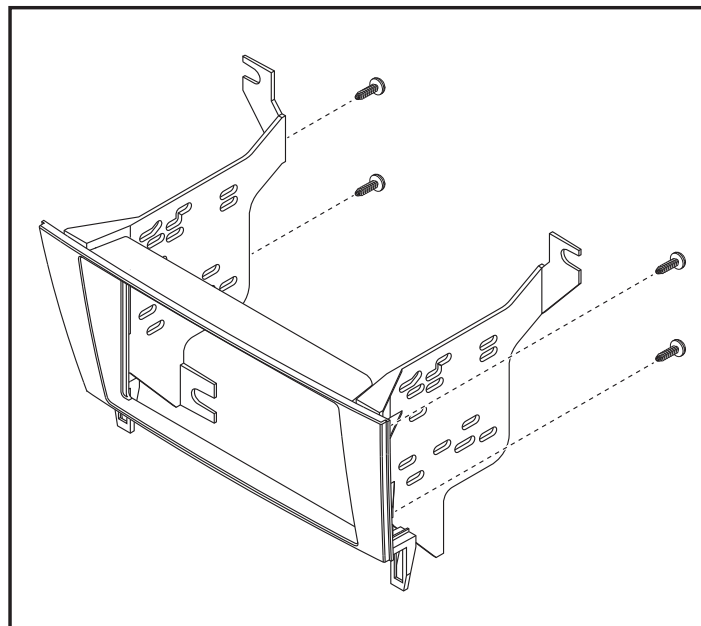


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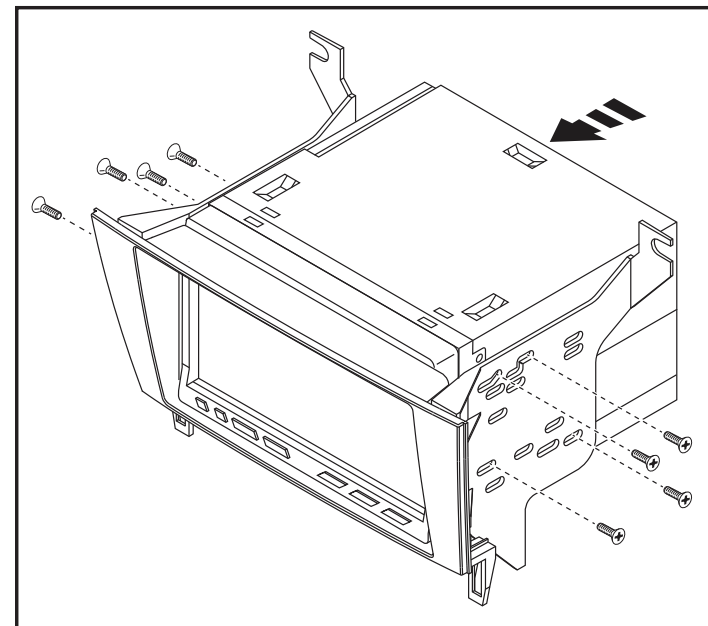
Kit Assembly *(without factory door)*

DDIN radio provision

1. Attach the brackets to the radio trim panel (without factory door) using the (4) #8 x 3/8" Phillips screws. (Figure A)
2. Slide the radio into the assembly and secure with screws supplied with the radio. (Figure B)
3. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXCESS.
4. Mount the new radio assembly into the dash and reassemble the dash in reverse order of disassembly.



(Figure A)

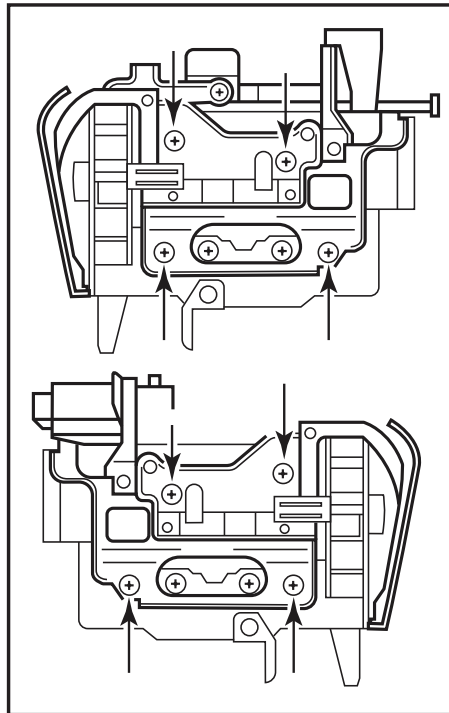


(Figure B)

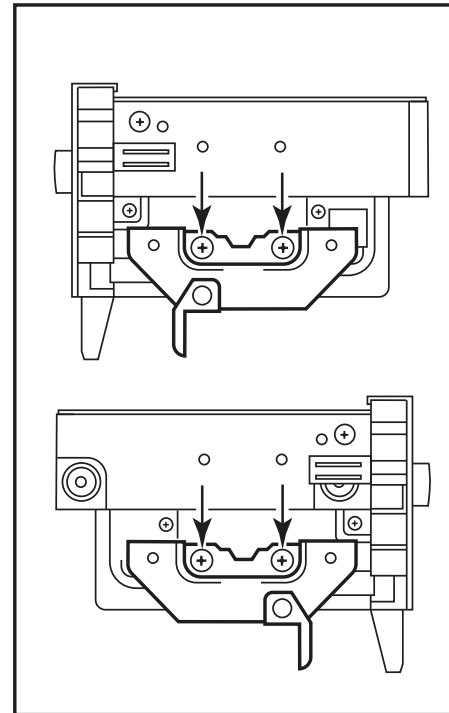
Kit Assembly *(with factory door)***DDIN radio provision**

1. Remove (4) Phillips screws per side of factory bracket/door assembly and slide factory radio out of the assembly. (Figure A)
2. Remove (2) Phillips screws per side to remove the bottom bracket from the factory radio. (Figure B)

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(Figure A)

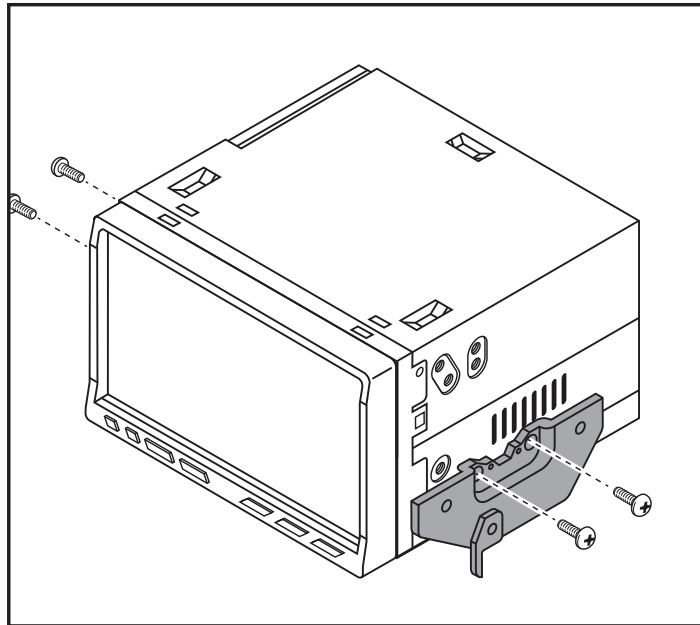


(Figure B)

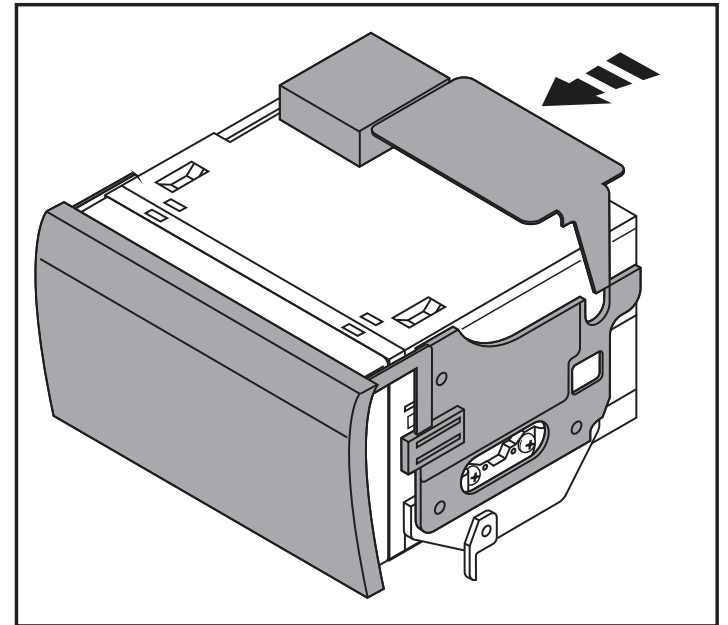
Kit Assembly *(with factory door)*

3. Attach the bottom bracket to the aftermarket radio. (Figure C)
4. Position the aftermarket radio into the factory bracket/door assembly. (Figure D)

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(Figure C)



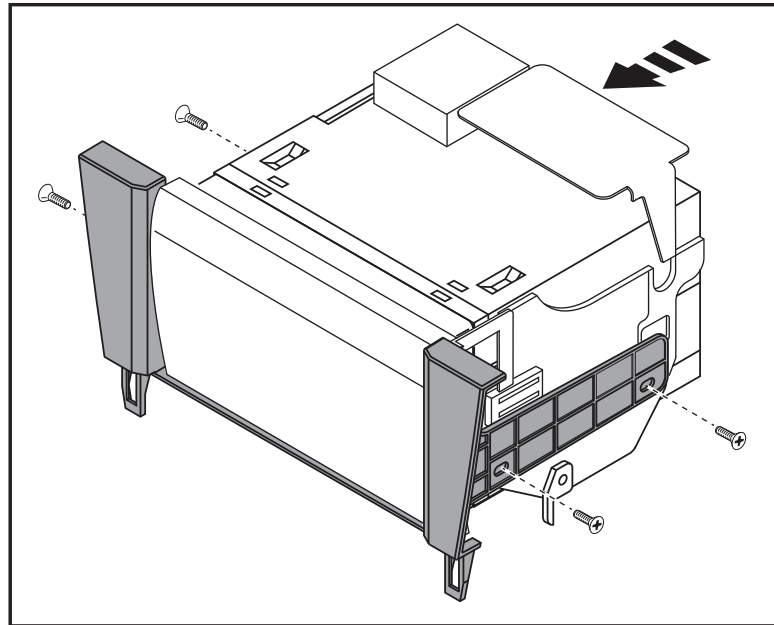
(Figure D)

Kit Assembly *(with factory door)*

5. Place radio trim panel (with factory door) over radio and secure to the bracket/door assembly using the screws supplied with the radio. (Figure E)

Note: Top cross bar is for shipping only please cut and remove before assembly.

6. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
7. Mount the new radio assembly into the dash and reassemble dash in reverse order of disassembly.



(Figure E)



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REV. 2/3/2015 INST99-8161S



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