



INSTALLATION INSTRUCTIONS FOR PART 99-8208

APPLICATIONS

Toyota Sienna 2004-2010 99-8208

KIT FEATURES

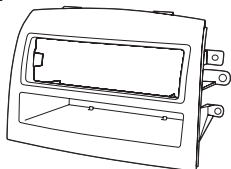
- DIN head unit provision with pocket
- ISO DIN head unit provision with pocket

KIT COMPONENTS

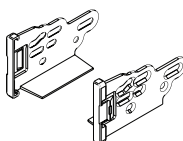
- A) Radio housing • B) ISO brackets • C) Trim plate



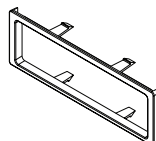
A



B



C



WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness:

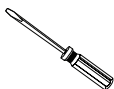
- 70-1761 - Toyota harness 1987-up
- TYTO-01 - Toyota amp interface harness 2003-up

Antenna Adapter:

- Not required

TOOLS REQUIRED

- Phillips screwdriver • Socket wrench



METRA. THE WORLD'S BEST KITS.™



1-800-221-0932



metraonline.com

© COPYRIGHT 2004-2011 METRA ELECTRONICS CORPORATION

REV. 4/19/12



99-8208

Table of Contents

Dash Disassembly

– Toyota Sienna 2004-2010.....	3
--------------------------------	---

Kit Assembly

– DIN head unit provision with pocket.....	4
– ISO DIN head unit provision with pocket.....	5

CAUTION: Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

Note: Refer to the instructions included with the aftermarket radio.



KNOWLEDGE IS POWER

Enhance your installation and fabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto www.installerinstitute.com or call 800-354-6782 for more information and take steps toward a better tomorrow.

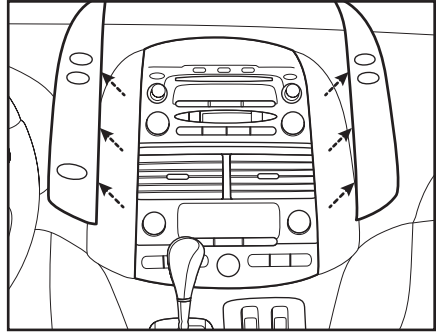


**Metra recommends MECP
certified technicians**

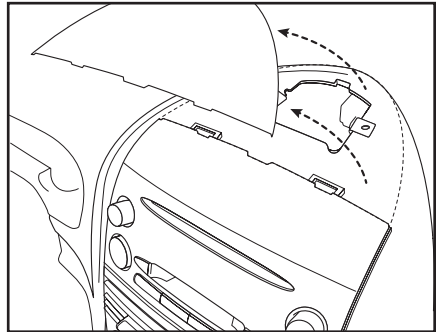
Toyota Sienna 2004-2010

1. Unclip and remove panels from left and right side of radio. (Figure A)
2. Unclip and remove panel or speaker cover above radio. (Figure B)
3. Remove (4) 10 mm bolts from radio to remove. (Figure C)

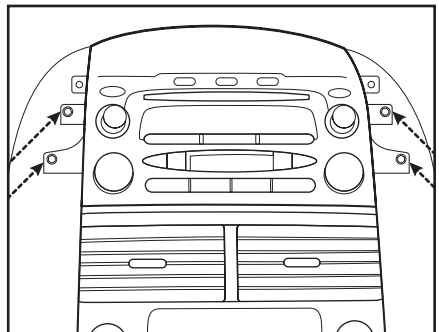
Continued to kit assembly



(Figure A)



(Figure B)



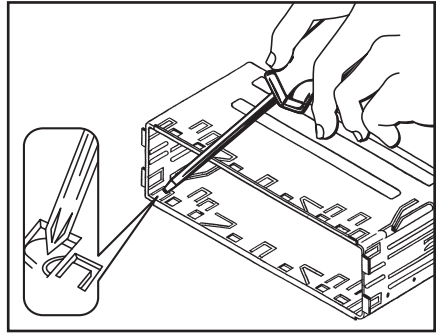
(Figure C)



Kit Assembly 99-8208

DIN head unit provision with pocket

1. Slide the DIN cage into the radio housing and secure by bending the metal locking tabs down. (Figure A)
2. Slide the after-market head unit into the cage until secure.
3. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
4. Reassemble dash in reverse order of disassembly.



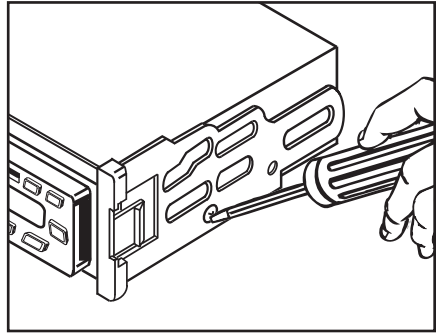
(Figure A)



Kit Assembly 99-8208

ISO DIN head unit provision with pocket

1. Mount the ISO Brackets to the head unit with the screw supplied with the unit.
(Figure A)
2. Slide the head unit into the radio opening until the side clips engage.
3. Snap the trim plate into the radio housing.
4. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
5. Reassemble dash in reverse order of disassembly.



(Figure A)



INSTALLATION INSTRUCTIONS FOR PART 99-8208

REV. 4/19/12



1-800-221-0932



metraonline.com

© COPYRIGHT 2004-2011 METRA ELECTRONICS CORPORATION

METRA. THE WORLD'S BEST KITS.™