



Installation instructions for part 99-8231

Toyota Camry 2002-2006 (without NAV) 99-8231

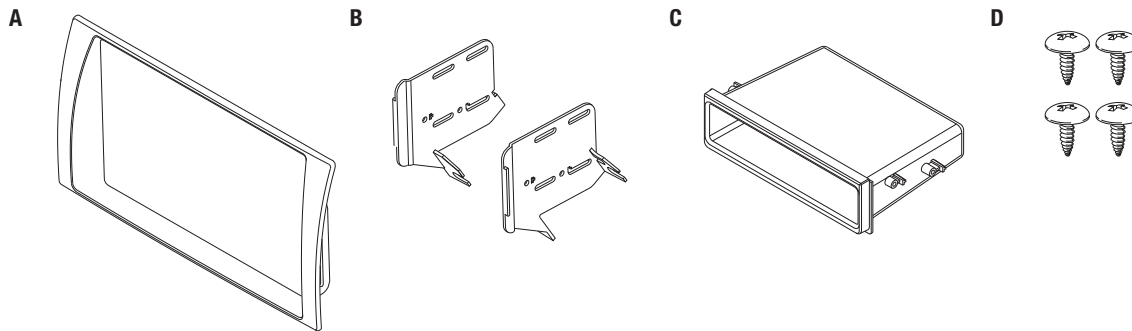
KIT FEATURES

- ISO DIN radio provision with pocket
- ISO DDIN radio provision



KIT COMPONENTS

- A) Radio trim panel • B) Radio brackets • C) Pocket • D) (4) #8 x 3/8" Phillips screws



TOOLS REQUIRED

- Panel removal tool • Phillips screwdriver • 10mm Socket wrench

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WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness:

- 70-1761 • 70-8113

Antenna Adapter:

- Not required

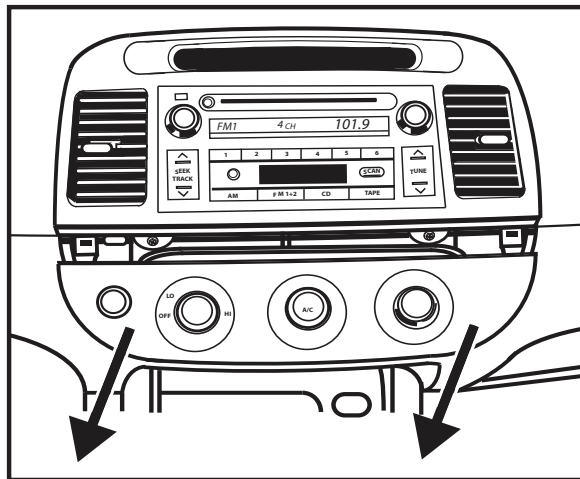
CAUTION! Metra recommends disconnecting the negative battery terminal before beginning any installation, unless the vehicle manufacturer recommends against so. Please check with your local Dealership for more information. All accessories, switches, climate controls panels, and especially air bag indicator lights must be connected before reconnecting the battery or cycling the ignition. Also, do not remove the factory radio with the key in the on position, or the vehicle running. It would be best to remove the key from the ignition and then wait a few seconds before removing the factory radio.

Dash Disassembly

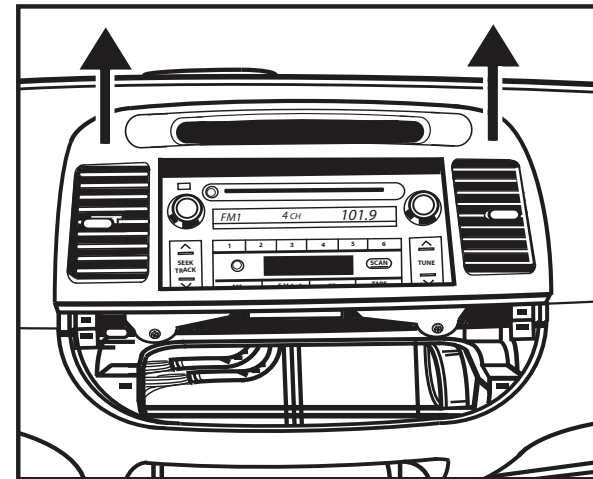
Toyota Camry 2002-2006 (without NAV)

1. Unclip and remove the climate control trim panel. (Figure A)
2. Unclip and remove the radio trim panel including the climate control vents. (Figure B)
3. Remove (4) 10mm hex head screws securing the radio, and then unplug and remove the radio.

Continue to kit assembly



(Figure A)

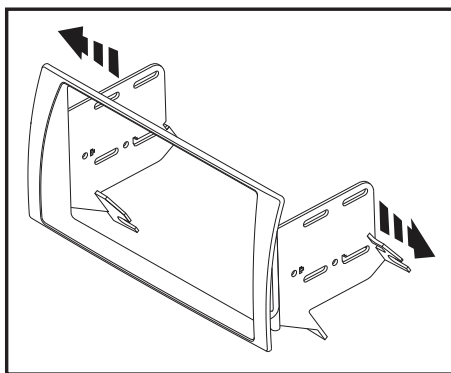


(Figure B)

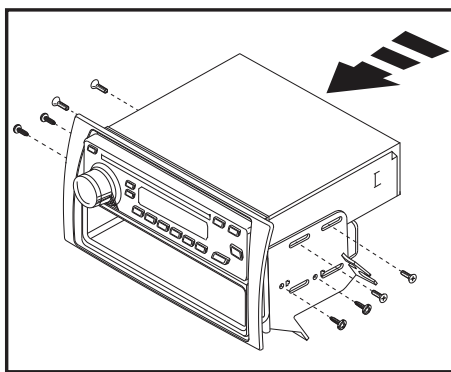
Kit Assembly

ISO DIN radio provision with pocket

1. Clip the *radio brackets* into the *radio trim panel*. (Figure A)
2. Secure the pocket to the *radio brackets* with (4) #8 x 3/8" Phillips screws supplied. (Figure B)
3. Remove the metal DIN sleeve and trim ring from the aftermarket radio.
4. Slide the radio into the completed assembly, and then secure using the screws supplied with the radio. (Figure B)
5. Locate the factory wiring harness and antenna connector in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
6. Test the radio for proper operation.
7. Mount the completed assembly into the dash, and then reassemble the dash in reverse order of disassembly.



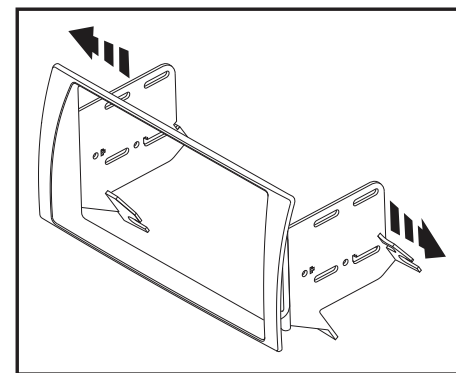
(Figure A)



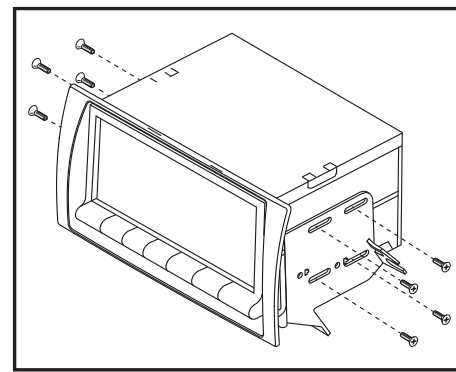
(Figure B)

ISO DDIN radio provision

1. Clip the *radio brackets* into the *radio trim panel*. (Figure A)
2. Secure the *radio brackets* to the radio using the screws supplied with the radio. (Figure B)
3. Locate the factory wiring harness and antenna connector in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
4. Test the radio for proper operation.
5. Mount the completed assembly into the dash, and then reassemble the dash in reverse order of disassembly.



(Figure A)



(Figure B)



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IMPORTANT

If you are having difficulties with the installation of this product, please call our Tech Support line at **1-800-253-TECH**. Before doing so, look over the instructions a second time, and make sure the installation was performed exactly as the instructions are stated. Please have the vehicle apart and ready to perform troubleshooting steps before calling.



KNOWLEDGE IS POWER

Enhance your installation and fabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto www.installerinstitute.com or call 800-354-6782 for more information and take steps toward a better tomorrow.



**Metra recommends MECP
certified technicians**