



INSTALLATION INSTRUCTIONS FOR PART 99-8235

APPLICATIONS

Toyota Tacoma 2012-up 99-8235

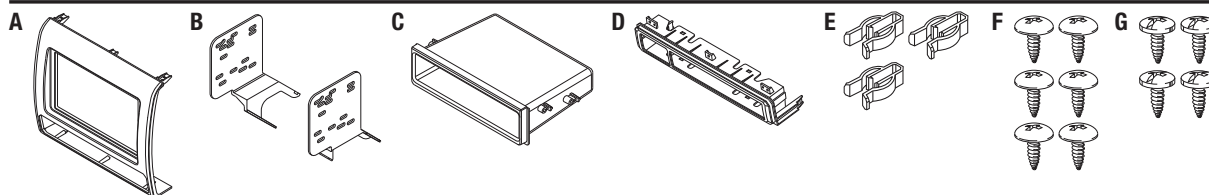


KIT FEATURES

- ISO DIN head unit provision with pocket
- **99-8235B = Black**
- **99-8235CHG = Charcoal High Gloss**

KIT COMPONENTS

- A) Radio Trim Panel • B) Brackets • C) Pocket • D) Clock/Hazard Switch Bracket • E) (3) Panel Clips
- F) (6) #4 x 3/8" Phillips truss head screws • G) (4) #8 x 3/8" Phillips pan head screws



WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness: • 70-1761 Non Amplified Toyota Harness • TYTO-01 Amplified Toyota Interface

Antenna Adapter: • Not Required

TOOLS REQUIRED

- Panel removal tool • Phillips screwdriver • Socket Wrench

Table of Contents

Dash Disassembly

- Toyota Tacoma 2012-up..... 2

Kit Assembly

- ISO DIN head unit provision with pocket..... 3

CAUTION: Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

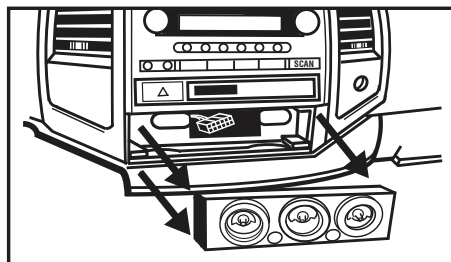
NOTE: Refer to the instructions included with the aftermarket radio.



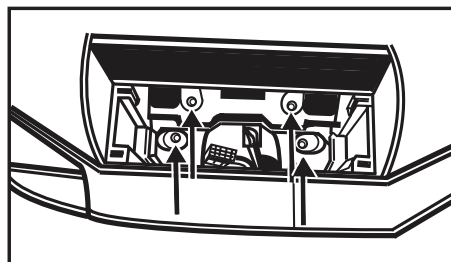
99-8235

Dash Disassembly

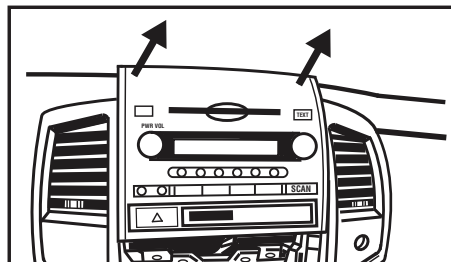
1. Unclip and remove A/C control panel. (Figure A)
2. Remove (4) 10 mm bolts securing radio. (Figure B)
3. Unclip and remove entire panel including hazard switch and clock. (Figure C)



(Figure A)



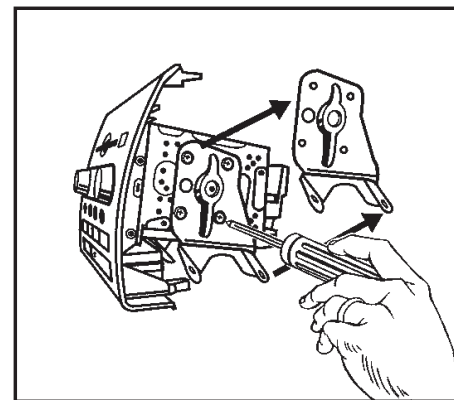
(Figure B)



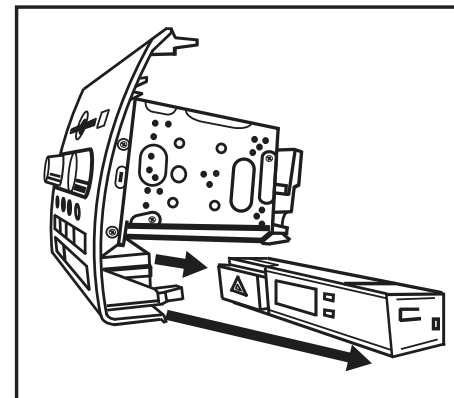
(Figure C)

4. Remove the left and right radio brackets from the radio chassis. (Figure D)
5. Unclip and remove the clock/hazard switch assembly from the factory radio housing trim panel. (Figure E)

Continue to kit preparation



(Figure D)



(Figure E)



99-8235

Kit Preparation

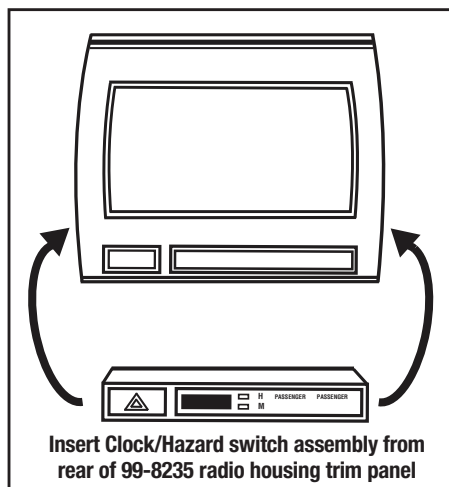
1. Attach the clock/hazard switch bracket to the radio housing using the (6) #4 x 3/8" Phillips pan head screws. (Figure A)

WARNING: DO NOT OVERTIGHTEN SCREWS.

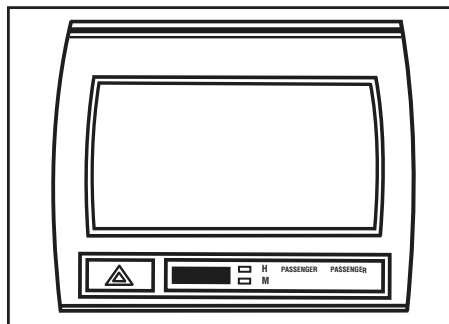
2. Clip the clock/hazard switch assembly into the 95-8235 radio housing trim panel. (Figure B)

3. Install the three included panel clips to the back of the radio housing trim panel (factory clips can also be used if desired).

Continue to kit assembly



(Figure A)

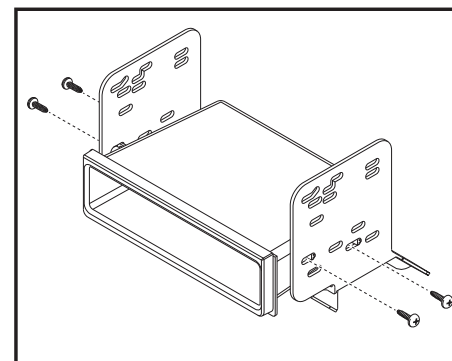


(Figure B)

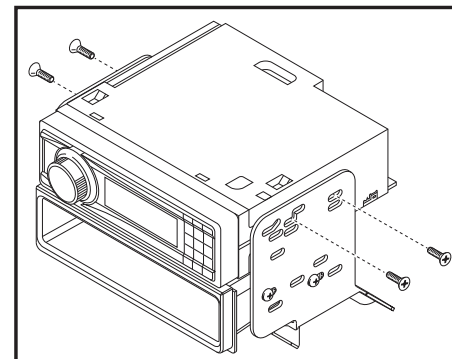
Kit Assembly

ISO DIN head unit provision with pocket

1. Mount the pocket to the radio brackets with the (4) #8 x 3/8" Phillips screws supplied. (Figure A)
2. Slide the radio into the bracket/pocket assembly and secure with screws supplied with the radio. (Figure B)
3. Secure the radio/pocket assembly into the sub dash using the factory hardware.
4. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
5. Reassemble dash in reverse order of disassembly using the 99-8235 radio trim panel instead of the factory panel.



(Figure A)



(Figure B)



INSTALLATION INSTRUCTIONS FOR PART 99-8235

REV. 7/16/2013 INST99-8235



KNOWLEDGE IS POWER

Enhance your installation and fabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto www.installerinstitute.com or call 800-354-6782 for more information and take steps toward a better tomorrow.



**Metra recommends MECP
certified technicians**

METRA. The World's best kits.™

1-800-221-0932

metraonline.com

© COPYRIGHT 2004-2011 METRA ELECTRONICS CORPORATION