



INSTALLATION INSTRUCTIONS FOR PART 99-8241

APPLICATIONS

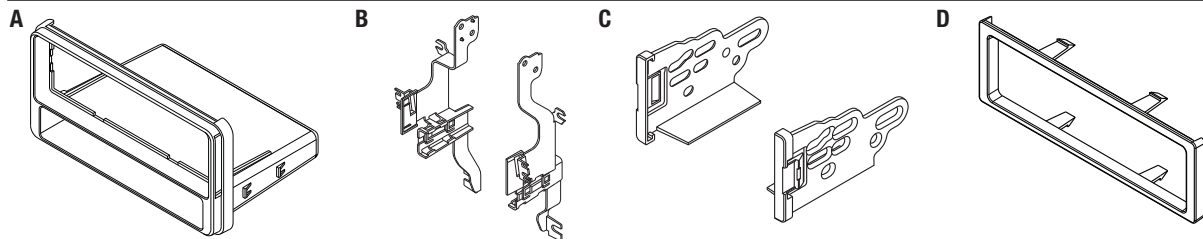
Toyota Highlander 2013 99-8241

KIT FEATURES

- DIN radio provision with pocket
- ISO DIN radio provision with pocket

KIT COMPONENTS

- A) Radio housing • B) Radio housing brackets • C) ISO Brackets • D) ISO Trim plate



WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness: • 70-1761 Toyota Harness 1987 • TYTO-01 Toyota amp interface 2003

Antenna Adapter: • 40-LX11

TOOLS REQUIRED

- Panel removal tool • Phillips screwdriver • Socket Wrench



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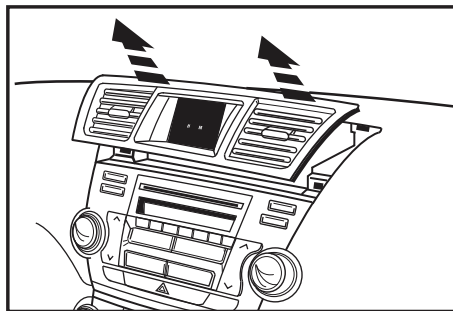
CAUTION: Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

NOTE: Refer to the instructions included with the aftermarket radio.

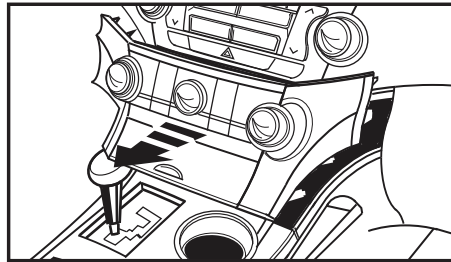
Dash Disassembly

1. Unclip and remove the A/C vent panel. (Figure A)
2. Unclip and remove the trim panel containing the A/C control and pocket. (Figure B)
3. Remove (4) 10 mm bolts securing the radio assembly. (Figure C)
4. Remove the (4) Phillips screws securing the clock/display then remove the clock/display from the radio assembly. (Figure D)

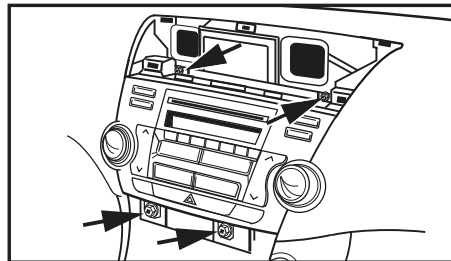
Continue to kit assembly



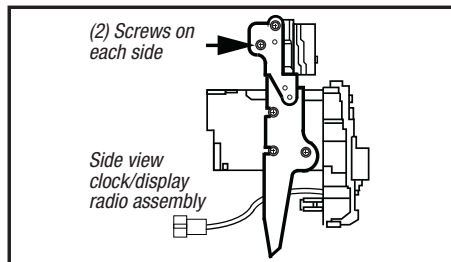
(Figure A)



(Figure B)



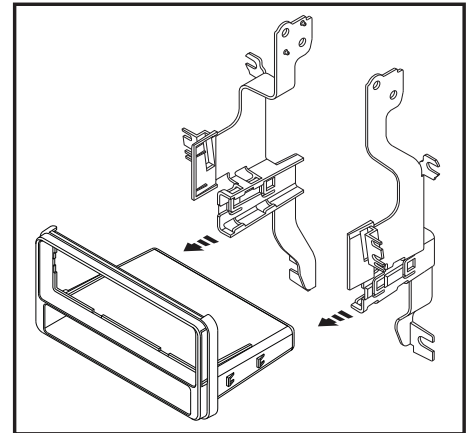
(Figure C)



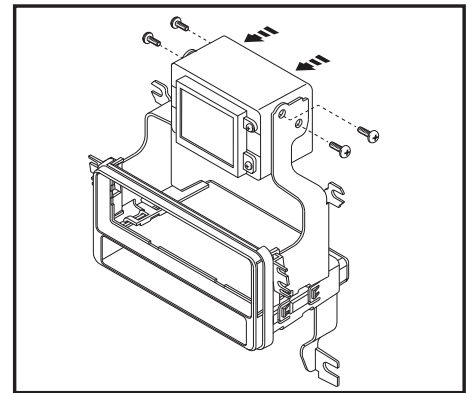
(Figure D)

Kit Preparation

1. Attach the corresponding bracket to the radio housing. (Figure A)
2. Attach the clock/display to the brackets/radio housing assembly using the factory hardware. (Figure B)



(Figure A)



(Figure B)

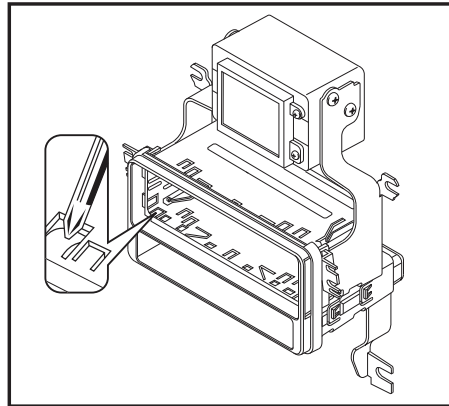


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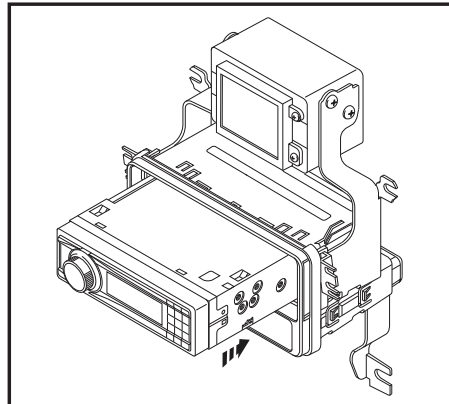
Kit Assembly

DIN radio provision with pocket

1. Slide the DIN cage into the radio housing and secure by bending the metal locking tabs down. (Figure A)
2. Slide the aftermarket radio into the cage and secure. (Figure B)
3. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
4. Reassemble dash in reverse order of disassembly.



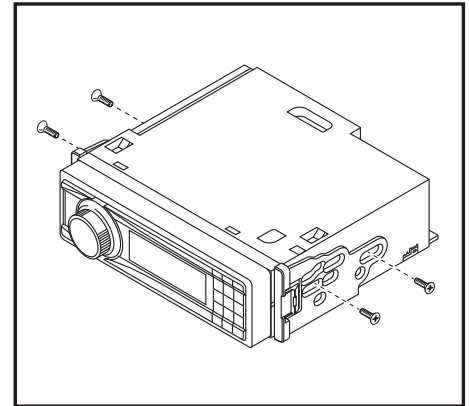
(Figure A)



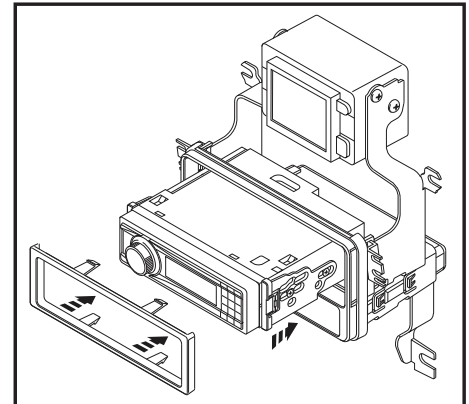
(Figure B)

ISO DIN radio provision with pocket

1. Mount the ISO brackets to the radio with the screws supplied with the radio. (Figure A)
2. Slide the radio into the radio opening until the side clips engage. (Figure B)
3. Snap the trim plate into the radio housing. (Figure B)
4. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
5. Reassemble dash in reverse order of disassembly.



(Figure A)



(Figure B)



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REV. 2/28/2014 INST99-8241



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